

# Assembly Instructions

## Jorgenson Cabinets Assembly Instructions

1

### Body Assembly

**A.** Lay back down flat. Take a side and place the flange on the side under the back. (Drawing 1.2) Note that both sides are the same and can be used on either side. Make sure shelf adjustment tabs are facing towards top. Line up holes and bolt parts together with nuts on the inside of cabinet. Hand tighten only.

**B.** Position the top so the rear flange is under the back and the top flange of the side is outside of the top. (Fig. 1.2) Bolt parts together. Hand tighten only.

**C.** Take the other side and repeat step 1.1 in addition to bolting side to top.

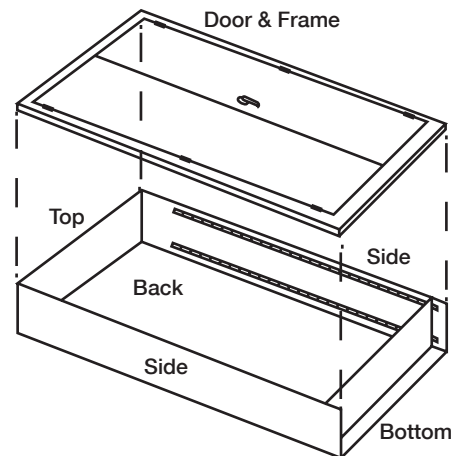
**D.** Install the bottom into the cabinet so the holes in the rear flange of the bottom line up with the holes in the back. Bolt together very loosely allowing the bottom to lean towards the top of the cabinet providing clearance for the door frame installation.

**E.** With the door and front laying flat, lower door and frame onto assembled cabinet body making sure top of frame is on the outside of top. Carefully open right hand door and hold up to prevent damage. Line up the holes in the frame and side and bolt together. (Fig. 1.3) Hand tighten only.

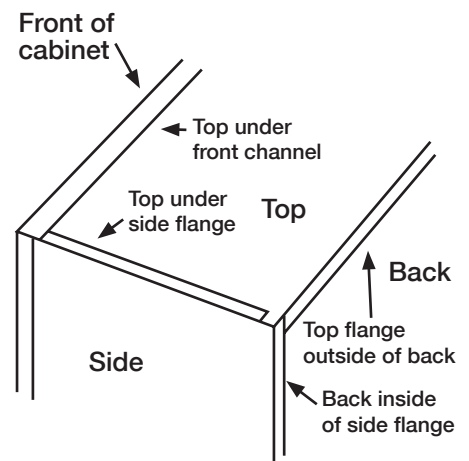
**F.** Push the bottom onto the hooks of the side adjustment strips and over the top flange of the bottom frame channel. Line up the holes in the frame and side and bolt together. Hand Tighten only.

**G.** Line up the holes in the top and top frame channel and bolt together.

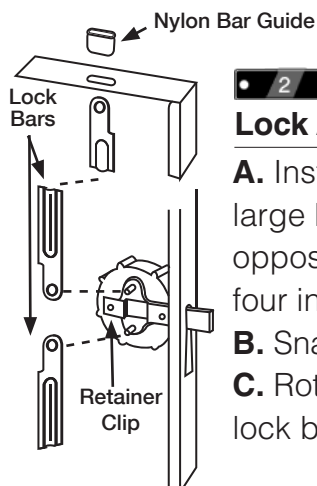
**H.** At this point, tighten all nuts, close doors and carefully stand cabinet upright.



Drawing 1.1



Drawing 1.2



Drawing 2

2

### Lock Assembly

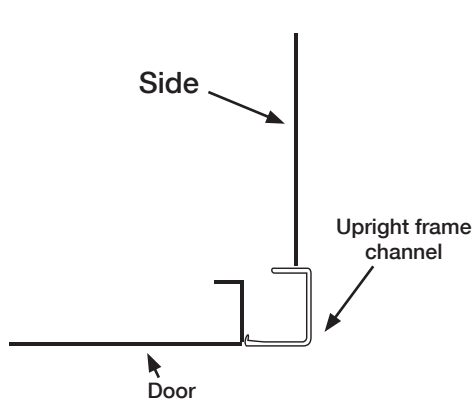
**A.** Install handle assembly into right hand door by inserting the latch cam through large hole and into the slot on the door edge. Support the inside of the door with opposite hand and push handle into large hole until fully seated assuring that the four integral locking tabs on handle are fully engaged on door.

**B.** Snap nylon lock bar guides into the top and bottom flanges of the right hand door.

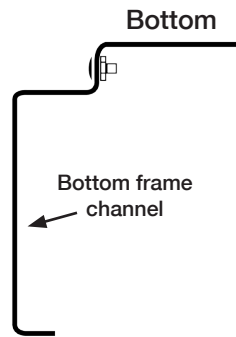
**C.** Rotate retainer clip (either direction) off of the pins on the latch cam. Assemble lock bars into guides and onto pins assuring that the top lock bar is on the top pin.

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Drawing 1.3



Drawing 1.4

• 3 •

### Storage Cabinet Assembly

- A. Follow steps 1 & 2 on page 1.
- B. Install the four shelves into the cabinet by raising one end of the shelf. Place the shelf into the cabinet, hook the low end into the side adjustment strip at desired height, and lower shelf into the same height hooks on the opposite side. check to be sure the shelf is level and fully engaged in all four hooks. Repeat for the remaining three shelves.

• 4 •

### Wardrobe Cabinet Assembly

- A. Follow steps 1 & 2 on page 1.
- B. Insert the coat hook through the slot in the bottom flange at the side of the shelf. Line up the hole, bolt together and tighten nut. (Drawing 4)
- C. Push one end of the coat rod onto the coat hook, take the other coat hook, push onto coat rod and fasten to shelf.

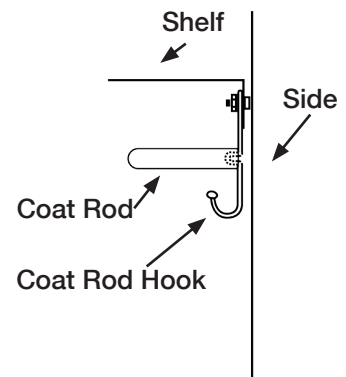
• 5 •

### Combination Cabinet Assembly

- A. Follow steps 1 & 2 on page 1.
- B. Attach a coat hok on the right side of the shelf as shown in (Drawing 5). Install the shelf into the cabinet 60" above the bottom.

### General Instructions

- A. There are the instructions for the person who will actually supervise or do the assembly.
- B. Check the number of packages received against the bill of lading. If any shortages, secure a "shortage notation" from the carrier and file for claim.
- C. Check material received against your copy or order.
- D. When unpacking, arrange like parts together and as close as possible to working area in which they are to be assembled.
- E. Tool required is a 3/8" socket wrench to tighten nuts.
- F. Read remainder of these instructions carefully before you proceed further and familiarize yourself with all components names.
- G. Now follow the instructions step by step. A pair of saw horses will make assembly easier.
- H. After cabinet has been placed in it's final position, it may be necessary to place shims under cabinet to obtain proper door alignment.

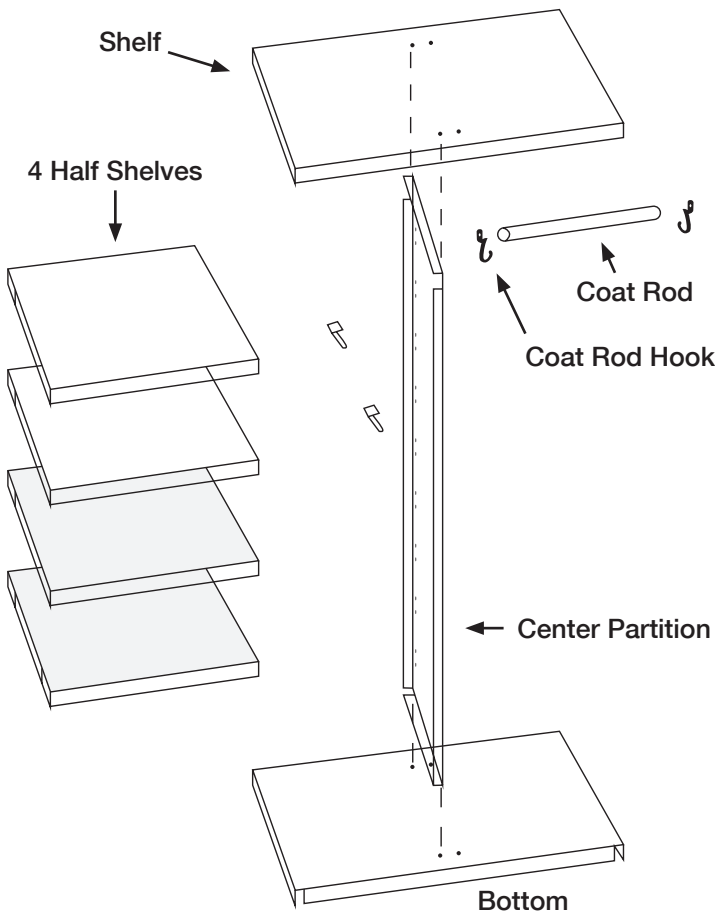


Drawing 4

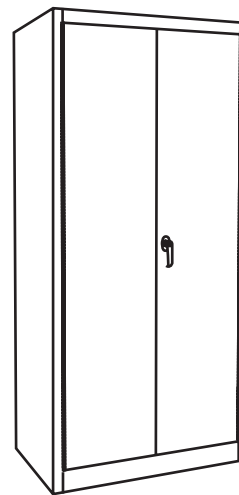
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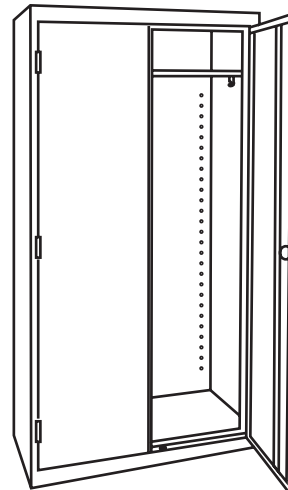
- C.** Bolt in the center partition with 4 bolts using the holes to the left side of the shelf and bottom.
- D.** Push the other coat hook into the coat rod on the left hand end of Rod. The, push the right hand end of the rod onto the coat hook attached to the shelf. Position left hand coat hook at the center of partition and bot to partition using 2 bolts.
- E.** Install shelf clips in partition at desired locations.
- F.** Install half shelves into side adjustment strips at desired locations and lower the other edge onto the shelf clips on the partition.
- G.** Note that the partition and half shelves can be used on either side. The above directions are for left hand installation. Simply reverse the directions for right hand installation.



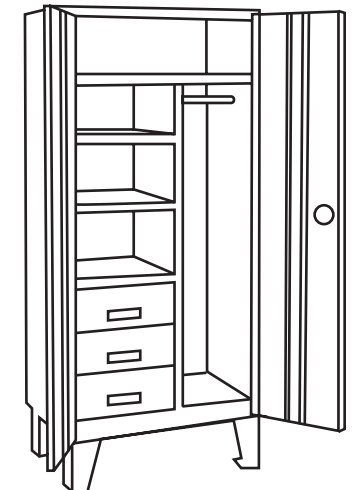
Drawing 5



Storage



Wardrobe



Combination